



# ATLANTA CHEMICAL ENGINEERING

## Instructions For Use

### Thermochromic Screen printing/ Offset ink

- The thermochromic (color changing) screen printing ink is supplied as ready to use water-based material.
- It should NOT be diluted with water.
- When working with the thermochromic screen printing ink, wear a lab coat (or old clothes) and use gloves.
- Do not mix the thermochromic screen printing inks of different brands or colors.
- Our thermochromic screen printing ink is ideally suited for flatbed screen-printing process onto different surfaces such as paper, cardboards, ceramics, rubbers, wood, metals, plastics, glass and many more. The material would be used as an **offset** ink as well.
- The surface subject of screen printing, must be clean and dry. This will assure proper adhesion of the material.
- If screen printing is used as an application method, the recommended mesh size is 110, but it is not limited to this size. If the image has fine details, then a higher number screen could be used.
- Do not allow the material to sit dormant on the screen as this will cause “drying in” the screen and affects print definition and quality.
- The reversible thermochromic screen printing inks would be cured up to 160°C / 320°F no longer than 2 minutes for an immediate use or air dried for 12 hours. **Note: Higher temperatures or longer heating time may destroy the fine microstructure of the Thermochromic Screen Printing Ink.**
- **The irreversible thermochromic screen printing inks should be air dried ONLY!**
- The thermochromic material should be cleaned off from the screen using just water. Glycol based cleaners or any strong organic/inorganic solvents, bases or acids should not be used as they would damage the function of the screen. A mild water jet may be required to remove all ink material's remnants.

Store the thermochromic screen printing ink in a cool, dark, and dry place.

- Stir well before use

- Do not store the thermochromic screen printing ink at temperatures above 77°F / 25°C.

- Do not freeze the thermochromic screen printing ink.

- Shelf Life - approximately 12 months

- As the product is water based it is important to keep the containers tightly shut to avoid water evaporation.

**Atlanta Chemical Engineering L.L.C.**

**web: [www.AtlantaChemical.com](http://www.AtlantaChemical.com)**

**e-mail: [office@atlantachemical.com](mailto:office@atlantachemical.com)**